

# **Builders Bond Turbo**



Pioneer Pro Builders Bond Turbo is an advanced hybrid construction adhesives best for heavy-duty usage. It adheres to most surfaces and materials instantly. It can hold up to 1,200 kgs per 100 square centimeters. It is heavy-duty and can withstand exposure to chemicals and strong weather conditions. It has an excellent flexibility, good vibration and fatigue resistance. Best for both indoor and outdoor use as it doesn't have foul odor and just a minimal VOC that is harmful to the environment.



- Instantly adheres materials and can hold up to 1,200 kgs for every 100 square centimeter area.
- Heavy-duty use best for both indoor and outdoor repairs and fixes.
- It is permanently flexible and paintable when cured.
- It is waterproof and can be applied even in damp surfaces.
- It doesn't have isocyanates and solvents harmful to the environment.

## **Product Specifications/ Typical Properties/ Physical Characteristics**

Table 1. Physical Properties, Uncured State

Parameters	Results
Color	White
Sag (mm)	Nil
Tack Free Time @ 28-33°C	50-55 minutes
Specific Gravity @ 28°C	1.59
Extrusion Rate	1100 g/min
Cure Thru Time	72 hours
Solids Content	98%
Extrudability	Easy



Table 2. Physical Properties, Cured State

Parameters	Results
Hardness, Shore A	38
Tensile Strength	1.40 N/mm2
Elongation	>400%
Lap Shear Strength	230 psi
(Based on ASTM D905	
<ul><li>wood to wood)</li></ul>	
Lap Shear Strength	160 psi
(SS-SS)	
Adhesion Strength	245 psi
(SS-SS)	
Effect on EPS	Negligible
Reaction to back	None
mirror coating	

### Application (Ideas)

- · Suitable for both interior and exterior
- Mirror Fixing
- Home Decoration
- Nail Glue

#### Limitation

- Substrate surface temperature that exceeds 50°C
- · Surfaces that has direct contact with food
- Not for structural glazing
- Not recommended for continuous water immersion applications

#### **Application Procedure**

Thoroughly clean and dry surface from oil, dirt and grease.

#### Method

- 1. Cut nozzle to the desired bead size for dispensing.
- 2. Apply to one surface and hold parts together with sufficient pressure for a few minutes.
- 3. Clean off excess adhesive.

#### Application Equipment (if applicable)

Caulking gun

**Packaging** 

SKU	Size	Quantity per box
Cartridge	260 mL	12 pcs

#### Storage

Store in a cool dry area and away from direct sunlight. Keep containers securely sealed. Store away from food and incompatible materials. The storage stability will at least 12 months from date of manufacture.

#### **Shelf Life**

12 months

#### **Health and Safety Precautions**

- Wash thoroughly after handling
- Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of soap and water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention.

Specific treatment: If skin irritation occurs: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash before reuse.

#### KEEP OUT OF REACH OF CHILDREN.

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